	\frown			\frown	LANGUAGE	
ń	IOLEX PF	RODUCT S	SPECIFICATION		JAPANESE ENGLISH	
【1. 適用範囲 本仕様書は <u>1.25mm</u> This specif	SCOPE】 は、 <u>ピッチFFC/FPC用</u> fication covers the	<u>コネクタ</u> (1.25mm PIT(こついて規定する。 CH FFC/FPC CONNEC	<u>殿</u> (こ納) CTOR series.	入する	
【2. 製品名称】	及び型番 PROD	UCT NAME A	ND PART NUMBER			
	製品 Product	名 称 Name		製 品 Parts	品型番 Number	
ハウジ Housing As	ング アッセンブリ ssembly (STRAIGH	J HT TYPE)	無鉛 LEAD FREE	520	44-**45	
【3. 定格 R	ATINGS			**:図面教	参照 Refer to the drawing.	
	項目			規格		
Rated	Item 最大許容電圧 Rated Voltage(MAXIMUM)			Standard 200 V		
Rated	最大許容電流 Current(MAXIMUM	1)	[AC(実効値 rms) / DC] 1 A			
Ambient	使用温度範囲 : Temperature Ran	ae		-40°C ~ +85°C * ¹		
*1:通電に	よる温度上昇分も	<u>g</u> で 合む。				
Includ	ing terminal tempe	erature rise.				
REV.	C 1~9					
	REVISE ON PC C 変更		TITLE: 1.25mm PI	TCH FFC/FPC	CONN.	
C J2003-1115 '02/10/22 K.YAMANE			THIS DOCUMENT CON	NTAINS INFORMATION	製品仕様書	
REV.	DESCRIP		MOLEX INC. AND SHOU			
DESI	GN CONTROL	STATUS	WRITTEN CHEC BY: BY K.YAMANE M.TOM	APPROVED /: BY: MITA M.SASAO	DATE: YR/MO/DAY 2002/2/5	
)			FILE NAME SHEET	
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【4. 性能 PERFORMANCE】

<u>4 - 1. 電気的性能 Electrical Performance</u>

	項 目 Item	条 件 Condition	規 格 Standard
4-1-1	接 触 抵 抗 Contact Resistance	適合FFC/FPCを装着し、開放電圧20mV以下、 短絡電流10mAにて測定する。 (JIS C5402 5.4) Mate applicable FFC/FPC, measure by dry circuit, 20mV MAXIMUM, 10mA. (JIS C5402 5.4)	30 milliohms MAXIMUM
4-1-2	絶 縁 抵 抗 Insulation Resistance	適合FFC/FPCを装着し、隣接するターミナル間 及びターミナル、アース間に、DC500Vを印加し測定する。 (JIS C5402 5.2/MIL-STD-202 試験法 302) Mate applicable FFC/FPC, apply 500V DC between adjacent terminal or ground. (JIS C5402 5.2/MIL-STD-202 Method 302)	500 megaohms MINIMUM
4-1-3	耐 電 圧 Dielectric Strength	適合FFC/FPCを装着し、隣接するターミナル間及びターミナル、 アース間に、AC500V(実効値)を1分間印加する。 (JIS C5402 5.1/MIL-STD-202 試験法 301) Mate applicable FFC/FPC, apply 500V AC (rms) for 1 minute Between adjacent terminal or ground. (JIS C5402 5.1/MIL-STD-202 Method 301)	異状なきこと No Breakdown

<u>4-2. 機械的性能 Mechanical Performance</u>

	項 目 Item	条 件 Condition	規 格 Standard
4-2-1	挿入力及び抜去力 Insertion and Withdrawal Force	標準ゲージを用いて,毎分25±3mmの速さで挿入、抜去を行う。 Insert and withdraw the standard gauge at the speed rate of 25±3mm/minute.	第7項参照 Refer to paragraph 7
4-2-2	ターミナル保持力 Terminal/Housing Retention Force	ターミナルを毎分25±3mmの速さで引っ張る。 Apply axial pull out force at the speed rate of 25±3mm/minute on the terminal assembled in the housing.	5.9 N {0.60 kgf} MINIMUM

		REVISE ON PC ONLY	TITLE:		
			1.25mm PITCH FFC/FPC C	CONN.	
	С	SEE SHEET 1 OF 9		製品仕	様書
-			THIS DOCUMENT CONTAINS INFORMATION	I THAT IS PROPRIETA	RY TO
	REV.	DESCRIPTION	MOLEX INC. AND SHOULD NOT BE USED WIT	HOUT WRITTEN PER	MISSION
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	項 目 Item		条 件 Condition		規 Str	格 andard	
4-3-1	繰り返し挿抜 Repeated Insertion/ Withdrawal	1分間に10回以下 10回繰り返す。 When mated up t by the rate of 10	の速さで挿入、抜去を to 10 cycles repeatedly cycles per minute.	接触担 Conta Resista	t抗 act ince	50 mill MAXII	iohms MUM
4-3-2	温度上昇 Temperature Rise	適合FFC/FPCを 通電し、コネクタ (UL 498) Carrying rated cu (UL 498)	_{表着し、最大許容電流を の温度上昇分を測定する。 rrent load.}	温度上 Tempera Rise	_昇 ature e	30 °C MA	4XIMUN
		DC1mA通電状態 垂直な3方向に掃 全振幅1.5mmの扱	にて、嵌合軸を含む互いに 引割合10~55~10Hz/分、 	外 番 Appeara	見 ance	異状な No da	きこと mage
4-3-3	耐 振 動 性 Vibration	(MIL-STD-202 討 Amplitude	験法 201) 1.5mm P-P	接触担 Conta Resista	t抗 act ince	50 mill MAXII	iohms MUM
		Sweep time : Duration : (MIL-STD-202 Me	p time : 10~55~10Hz in 1 minute ion : 2 hours in each X, Y, Z axes STD-202 Method 201)		瞬断 Discontinuity		seconds MUM
		DC1mA通電状態にて、嵌合軸を含む互いに 垂直な6方向に490m/s ² {50G}の衝撃を		外 眷 Appeara	見 ance	異状な No dai	きこと mage
4-3-4	耐 衝 撃 性 Shock	各3回加える。 (JIS C0041/MIL-S	STD-202 試験法 213)	接触担 Conta Resista	t抗 act ince	50 mill MAXII	iohms MUM
		490m/s ² {50G}, 3 (JIS C0041/MIL-S	strokes in each X,Y,Z axes. STD-202 Method 213)	瞬断 Discontinuity		1.0 micro MAXII	second: MUM
	耐 熱 性	適合FFC/FPCを 96時間放置後取り する。	適合FFC/FPCを装着し、85±2℃の雰囲気中に 96時間放置後取り出し,1~2時間室温に放置 する。 (JIS C0021/MIL-STD-202 試験法 108) 85±2℃,96 hours (JIS C0021/MIL-STD-202 Method 108) 適合FFC/FPCを装着し、-40±3℃の雰囲気中に 96時間放置後取り出し,1~2時間室温に放置 する		涀 ance	異状な No dai	きこと mage
4-3-5	Heat Resistance	(JIS C0021/MIL-S 85±2°C, 96 hour			接触抵抗 Contact Resistance 外 観 Appearance		iohms MUM
100	耐寒性	<u>適合FFC/FPCを</u> 96時間放置後取り する。					きこと mage
4-3-6	Cold Resistance	(JIS C0020) -40±3°C, 96 hou (JIS C0020)	rs	接触抵抗 Contact Resistance		50 milliohms MAXIMUM	
	REVISE ON	PC ONLY	TITLE: 1.25mm PITCH FF0	C/FPC C	ONN.		
C SEE SHEET 1 OF 9				-	製品仕	様書	
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	項 Iter	目 m		条 件 Condition		規 St	格 andard	
			適合FFC/FPCを導	長着し、60±2℃、	外 Appeara	見 ance	異状な No da	きこと mage
	ī	时 温 性	相対湿度90~95% 放置後取り出し, (JIS C0022/MIL-S	6の雰囲気中に96時間 1~2時間室温に放置する。 iTD-202 試験法103)	接触抵 Conta Resista	抗 ict nce	50 mill MAXI	iohms MUM
4-3	-7	Humidity Temperature Relative Humid	Temperature Relative Humidity	: 60±2°C : 90~95%	耐電E Dielect Streng	Etric gth	4-1-3項満 Must me	足のこと et 4-1-3
			Duration (JIS C0022/MIL-S	: 96hours 3TD-202 Method 103)	絶縁抵 Insulat Resista	抗 ion nce	50 meg MINII	aohms ⁄IUM
4-3	温) -8 Te	度サイクル mperature	適合FFC/FPCを装 +85℃に30分、こ 5サイクル繰り返 5分以内とする。 放置する。	ξ填し、-55℃に30分、 れを1サイクルとし、 す。但し、温度移行時間は 試験後、1~2時間室温に	外 銜 Appeara	見 ance	異状な No da	きこと mage
		Cycling	(JIS C0025) 5 cycles of : a) –55°C 30 b) +85°C 30 (JIS C0025)	minutes Iminutes	接触抵 Conta Resista	抗 ict nce	50 mill MAXI	iohms MUM
4-3-9	-9 t	盒水噴霧	適合FFC/FPCを装 5±1%重量比の塩 試験後、常温で水 乾燥させる。	装填し、35±2℃にて i水を 48±4時間噴霧し、 :洗いした後、室温で	外 衝 Appeara	見 ance	異状な No da	きこと mage
	5	alt Spray	48 ± 4 hours exposure to a salt spray from the $5 \pm 1\%$ solution at $35 \pm 2^{\circ}$ C. (JIS C0023/MIL-STD-202 Method 101)		接触抵抗 Contact Resistance		50 mill MAXI	iohms MUM
	<u>то</u> — #	「硫酸ガス	適合FFC/FPCを装 50±5ppmの亜硫	ξ填し、40±2℃にて 酸ガス中に24時間放置する。	外 衝 Appeara	見 ance	異状な No da	きこと mage
4-3-	.10	SO ₂ Gas	24hours exposure SO ₂ gas at 40 \pm 2	e to 50±5ppm ℃.	接触抵 Conta Resista	抗 ict nce	50 mill MAXI	iohms MUM
		REVISE ON	PC ONLY	TITLE:				
	С	SEE SH	HEET 1 OF 9	1.25mm PHCH FF	U/FPC C	UNN.	製品仕	漾書
	REV.	DES	CRIPTION	THIS DOCUMENT CONTAINS IN MOLEX INC. AND SHOULD NOT BI	FORMATION	THAT IS IOUT W	RITTEN PERI	RY TO MISSION
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	項 目 Item		条 件 Condition		規 Sta	格 andard	
4-3-1	11 耐アンモニア性	適合FFC/FPCを装 アンモニア水を入 放置する。	き填し、濃度28%の れた容器中に40分間	外街 Appeara	퀸 ance	異状な No da	きこと mage
	NH₃ Gas	(1Lに対して25m 40 minutes expos from 28% Ammor	hLの割合) ure to NH₃ gas evaporating nia solution.	接触担 Conta Resista	夭抗 act ance	50 mill MAXI	liohms MUM
4-3-	12 半田付け性 Solderability	ターミナルまたは 本体の取り付け基 255±5℃の半田は Dip terminal and µ (held at 255±5℃ the standard surfa	:ピンをフラックスに浸し、 準面より1.6mm迄、 =3+0/-1秒浸す。 oin into the molten solder) up to 1.6mm from ace for 3+0/-1seconds.	濡れ [,] Sold Wetti	性 er ng	浸漬配 75% 75% of ir area must voids, p	面積の 以上 nmersed t show no in holes
4-3- ⁻	半田耐熱性 13 Resistance to Soldering Heat	ターミナルまたは 基準面より1.6mm 10±1秒浸す。 Dip terminal and p (held at 260±5℃ the standard surfa	:ピンを本体の取り付け、 n迄、260±5℃の半田に oin into the molten solder) up to 1.6mm from ace for 10±1seconds.	外截 Appeara	1 ance	端子ガタ 異状な No Da	、割れ等 きこと Image
I				():参考規	格 Re	eference S	tandard
					14-р	oforonoo II	
【5. 夕 译 【6. 通 金 S	 【5. 外観形状、寸法及び材質 PRODUCT SHAPE, DIMENSIONS AND MATERIALS】 図面参照 Refer to the drawing. 【6. 適合導体 APPLICABLE CONDUCTOR】 錫または半田メッキ(1µm以上)軟銅箔 Soft copper foil, tin or solder plating (1 micrometer MINIMUM). 						
	REVISE ON	PC ONLY					
	C SEE SI	HEET 1 OF 9	1.201111110111			製品仕	様書
ŀ	REV. DES	CRIPTION	THIS DOCUMENT CONTAINS I MOLEX INC. AND SHOULD NOT	NFORMATION BE USED WITH	THAT IS HOUT WI	PROPRIETA RITTEN PER	ARY TO MISSION
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- 【7. 挿入力及び抜去力 INSERTION AND WITHDRAWAL FORCE】
 - 挿入力及び抜去力を下記の標準ゲージを使用した場合において規定する。

Insertion and withdrawal force are specified using with the following standard gauge.

標準ゲージ	Standard Gauge	:材料 Material	:	SKS-3 (熱処理済 Heat treatment)
		厚さ Thickness	:	0.3±0.005 (mm)
		仕上げ Finish	:	上仕上げ G
		幅 Width	:	1.25×N+0.5 (mm)
		研磨方向 Grinding direction	:	挿抜方向 Mating Direction

極数		挿	入力(最大値)	抜	法力(最小値)
No of	単位	INSERTIC	<u>ON FORCE (N</u>	IAXIMUM)	WITHDRA	NAL FORCE	(MINIMUM)
CKT	UNIT	初回	6回目	10回目	初回	6回目	10回目
0		1st	6th	10th	1st	6th	10th
2	Ν	5.2	5.2	5.2	0.6	0.6	0.6
3	{kgf}	{0.54}	{0.54}	{0.54}	{0.06}	{0.06}	{0.06}
4	Ν	7.0	7.0	7.0	0.8	0.8	0.8
4	{kgf}	{0.72}	{0.72}	{0.72}	{0.08}	{0.08}	{0.08}
5	Ν	8.8	8.8	8.8	1.0	1.0	1.0
5	{kgf}	{0.90}	{0.90}	{0.90}	{0.10}	{0.10}	{0.10}
6	N	10.5	10.5	10.5	1.2	1.2	1.2
0	{kgf}	{1.08}	{1.08}	{1.08}	{0.12}	{0.12}	{0.12}
7	N	12.3	12.3	12.3	1.4	1.4	1.4
'	{kgf}	{1.26}	{1.26}	{1.26}	{0.14}	{0.14}	{0.14}
8	N	14.1	14.1	14.1	1.6	1.6	1.6
0	{kgf}	{1.44}	{1.44}	{1.44}	{0.16}	{0.16}	{0.16}
a	N	15.8	15.8	15.8	1.8	1.8	1.8
5	{kgf}	{1.62}	{1.62}	{1.62}	{0.18}	{0.18}	{0.18}
10	N	17.6	17.6	17.6	2.0	2.0	2.0
10	{kgf}	{1.80}	{1.80}	{1.80}	{0.20}	{0.20}	{0.20}
11	N	19.4	19.4	19.4	2.2	2.2	2.2
	{kgf}	{1.98}	{1.98}	{1.98}	{0.22}	{0.22}	{0.22}
12	N	21.1	21.1	21.1	2.4	2.4	2.4
12	{kgf}	{2.16}	{2.16}	{2.16}	{0.24}	{0.24}	{0.24}
13	N	22.9	22.9	22.9	2.6	2.6	2.6
10	{kgf}	{2.34}	{2.34}	{2.34}	{0.26}	{0.26}	{0.26}
14	N	24.6	24.6	24.6	2.8	2.8	2.8
17	{kgf}	{2.52}	{2.52}	{2.52}	{0.28}	{0.28}	{0.28}
15	N	26.4	26.4	26.4	3.0	3.0	3.0
10	{kgf}	{2.70}	{2.70}	{2.70}	{0.30}	{0.30}	{0.30}

		REVISE ON PC ONLY	TITLE:				
			1.25mm PITCH FFC/FPC CONN.				
	С	SEE SHEET 1 OF 9	SEE SHEET 1 OF 9 製品仕核				
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極数	畄슧	挿	入力(最大値		拔	法力(最小値) (MAINUNALINA)
No. of							
CKT.	UNIT	初回	の山日	10回日	利回	日回う	10回日
		1St	6th	10th	1st	6th	10th
16	N	28.2	28.2	28.2	3.2	3.2	3.2
_	{kgt}	{2.88}	{2.88}	{2.88}	{0.32}	{0.32}	{0.32}
17	N	29.9	29.9	29.9	3.4	3.4	3.4
	{KGI}	{3.06}	{3.06}	{3.06}	{0.34}	{0.34}	{0.34}
18	N	31.7	31.7	31.7	3.6	3.6	3.6
	{kgt}	{3.24}	{3.24}	{3.24}	{0.36}	{0.36}	{0.36}
19	N	33.5	33.5	33.5	3.8	3.8	3.8
	{kgt}	{3.42}	{3.42}	{3.42}	{0.38}	{0.38}	{0.38}
20	N	35.2	35.2	35.2	4.0	4.0	4.0
	{kgt}	{3.60}	{3.60}	{3.60}	{0.40}	{0.40}	{0.40}
21	N	37.0	37.0	37.0	4.2	4.2	4.2
	{kgf}	{3.78}	{3.78}	{3.78}	{0.42}	{0.42}	{0.42}
22	N	38.8	38.8	38.8	4.4	4.4	4.4
	{kgt}	{3.96}	{3.96}	{3.96}	{0.44}	{0.44}	{0.44}
23	N	40.5	40.5	40.5	4.5	4.5	4.5
	{kgf}	{4.14}	{4.14}	{4.14}	{0.46}	{0.46}	{0.46}
24	N	42.3	42.3	42.3	4.7	4.7	4.7
- ·	{kgf}	{4.32}	{4.32}	{4.32}	{0.48}	{0.48}	{0.48}
25	N	44.1	44.1	44.1	4.9	4.9	4.9
20	{kgf}	{4.50}	{4.50}	{4.50}	{0.50}	{0.50}	{0.50}
26	N	45.8	45.8	45.8	5.1	5.1	5.1
20	{kgf}	{4.68}	{4.68}	{4.68}	{0.52}	{0.52}	{0.52}
27	N	47.6	47.6	47.6	5.3	5.3	5.3
	{kgf}	{4.86}	{4.86}	{4.86}	{0.54}	{0.54}	{0.54}
28	N	49.3	49.3	49.3	5.5	5.5	5.5
20	{kgf}	{5.04}	{5.04}	{5.04}	{0.56}	{0.56}	{0.56}
29	N	51.1	51.1	51.1	5.7	5.7	5.7
_~	{kgf}	{5.22}	{5.22}	{5.22}	{0.58}	{0.58}	{0.58}
30	N	52.9	52.9	52.9	5.9	5.9	5.9
	{kgf}	{5.40}	{5.40}	{5.40}	{0.60}	{0.60}	{0.60}
31	N	54.6	54.6	54.6	6.1	6.1	6.1
• · ·	{kgt}	{5.58}	{5.58}	{5.58}	{0.62}	{0.62}	{0.62}
32	N	56.4	56.4	56.4	6.3	6.3	6.3
	{kgf}	{5.76}	{5.76}	{5.76}	{0.64}	{0.64}	{0.64}
33	N	58.2	58.2	58.2	6.5	6.5	6.5
	{kgt}	{5.94}	{5.94}	{5.94}	{0.66}	{0.66}	{0.66}
34	N	59.9	59.9	59.9	6.7	6.7	6.7
- · ·	{kgt}	{6.12}	{6.12}	{6.12}	{0.68}	{0.68}	{0.68}
35	N	61.7	61.7	61.7	6.9	6.9	6.9
	{kgf}	{6.30}	{6.30}	{6.30}	{0.70}	{0.70}	{0.70}

		REVISE ON PC ONLY	TITLE:		
			1.25mm PITCH FFC/FPC 0	CONN.	
	С	SEE SHEET 1 OF 9		製品仕	様書
			THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY TO		
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極数 No. of CKT.	単位 UNIT	挿入力(最大値)			抜去力(最小値)		
		INSERTION FORCE (MAXIMUM)			WITHDRAWAL FORCE (MINIMUM)		
		初回	6回目	10回目	初回	6回目	10回目
		1st	6th	10th	1st	6th	10th
36	Ν	63.5	63.5	63.5	7.1	7.1	7.1
	{kgf}	{6.48}	{6.48}	{6.48}	{0.72}	{0.72}	{0.72}
37	Ν	65.2	65.2	65.2	7.3	7.3	7.3
	{kgf}	{6.66}	{6.66}	{6.66}	{0.74}	{0.74}	{0.74}
38	Ν	67.0	67.0	67.0	7.5	7.5	7.5
	{kgf}	{6.84}	{6.84}	{6.84}	{0.76}	{0.76}	{0.76}
39	N	68.7	68.7	68.7	7.7	7.7	7.7
	{kgf}	{7.02}	{7.02}	{7.02}	{0.78}	{0.78}	{0.78}
40	Ν	70.5	70.5	70.5	7.9	7.9	7.9
	{kgf}	{7.20}	{7.20}	{7.20}	{0.80}	{0.80}	{0.80}

		REVISE ON PC ONLY	TITLE:		
			1.25mm PITCH FFC/FPC CONN.		
	С	SEE SHEET 1 OF 9		製品仕	様書
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				EN-:	37-1(019)

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REV	′ .	REV. RECORD	DATE	EC NO.	WRTTN:	CH'K:	
Α		REVISED	'02/2/5	J2002-1882	K.YAMANE	Μ.ΤΟΜΙΤΑ	
В		REVISED	'02/2/26	J2002-2116	K.YAMANE	Μ.ΤΟΜΙΤΑ	
С		REVISED	'02/10/22	J2003-1115	K.YAMANE	Μ.ΤΟΜΙΤΑ	
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