



# PRODUCT SPECIFICATION

## PRODUCT SPECIFICATION FOR CAT 3 R/A FULLY SHIELDED JACKS SYSTEM

### 1.0 SCOPE

This specification covers the performance requirements of the MOLEX Cat 3 Right Angle Shielded Modular Jack. This system is shielded to provide enhanced ESD protection. Where applicable, tests are in accordance with, or in excess of, all the requirements specified in standard IEC 60603-7-1.

### 2.0 PRODUCT DESCRIPTION

#### 2.1 PRODUCT NAME AND PART NUMBER

PRODUCT NAME	PART NUMBER
R/A Fully Shielded Jack	95622 -**** 85542 -**** 93242 -****

#### 2.2 MATERIALS, PLATING AND MARKINGS

CONTACT FINISH: GOLD

Post Plate 0.00127-0.00152 Gold in contact area.

0.00190 Min pure Tin in Tail area, both over 0.00127 Min Nickel overall.

**OR,**

PALLADIUM NICKEL WITH GOLD FLASH:

Post plate 0.00005 Min Gold Flash over 0.00060 Min Palladium Nickel in contact area,

0.00190 Min pure Tin in tail area, both over 0.00127 Min Nickel overall.

See the appropriate sales drawings for information on dimensions, materials, plating's and markings

#### 2.3 VISUAL INSPECTION

Visually inspect parts for cracks, flash, loose material and other imperfections.

### 3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

See the sales drawings and the other sections of this specification for the necessary referenced documents and specifications

IEC 60603-7-1

TIA-1096-A

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DOCUMENT NUMBER: <b>PS-95622-001</b>	CREATED / REVISED BY: <b>D.BYRNES</b>	CHECKED BY: <b>A.Higgins</b>	APPROVED BY: <b>S.Griffin</b>



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## 4.0 RATINGS

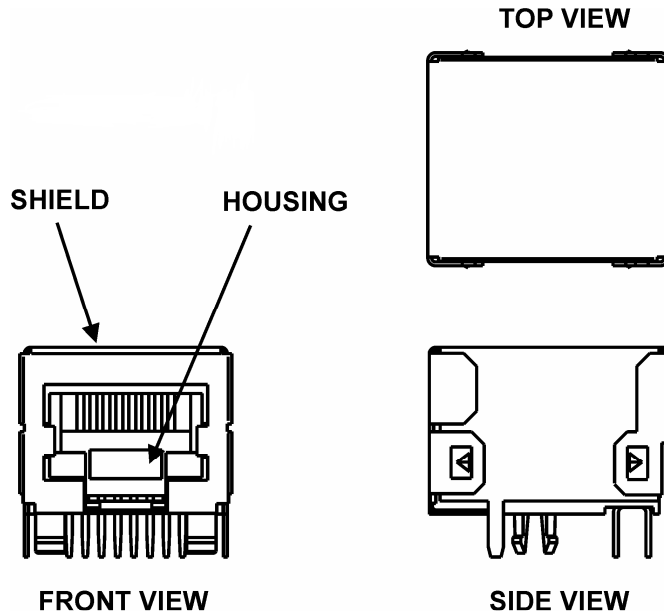
4.1 **VOLTAGE:** 125 Volts d.c.

4.2 **CURRENT:** 1,5 Amps

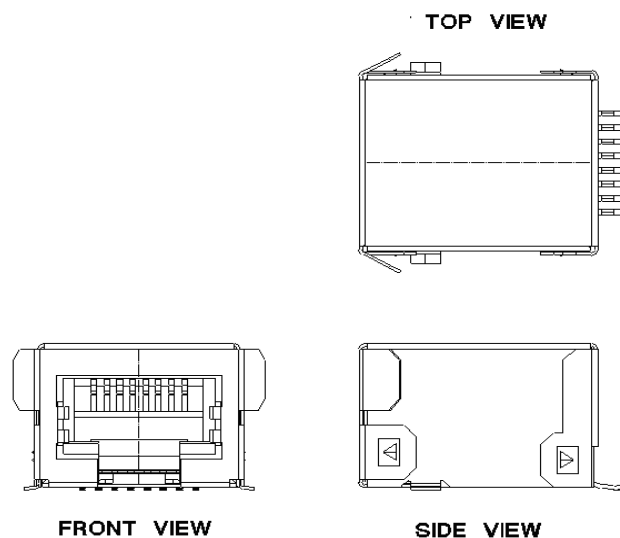
### 4.3 TEMPERATURE

Operating: - 40°C to + 85°C

Non-operating: - 40°C to + 85°C



**FIG 1a: STANDARD OPTION (THROUGH HOLE OPTION SHOWN).**



**FIG 1b: WINGED OPTION ( SMT OPTION SHOWN)**

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## 5.0 TEST SCHEDULES

The following tests specify the characteristics to be checked and the requirements to be fulfilled.

For a complete test sequence, a minimum of 63 specimens are needed.

This equals 6 groups of 10,

1 group of 2. The group of 2 is for transmission testing, group EP, and

1 group of 1. The 1 connector shall be used for test group GP "Shield Performance".

All connectors in each group shall undergo the following tests as described in the sequence given, required alteration of the sequence of tests or adding of new tests to verify additional connector characteristics.

**All the test group specimens shall be subjected to the preliminary group P tests in the following sequence.**

Test group P

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
P 1	GENERAL EXAMINATION PER IEC 60512-1-1, Test 1a	Visual examination	There shall be no defects that would impair normal operation
P 2	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	Mated connectors:  (Measurement points per section 7.0)	Initial 20 mΩ maximum
P3	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	Input to Output reistance of shield	100 mΩ maximum
P 4	INSULATION RESISTANCE IEC 60512-3-1, Test 3a, Method a.	100 V + 15 V d.c. Method A Mated connectors	500 MΩ Minimum
P 5	VOLTAGE PROOF IEC 60512-4-1, Test 4a, Method a.	Contact/contact Method A Mated Connector	1000 V d.c. or a.c. peak
		All contacts to screen: Method A Mated Connector	1500 V d.c or a.c. peak

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# PRODUCT SPECIFICATION

Test group AP

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
AP 1	INSERTION AND WITHDRAWAL FORCES PER IEC 60512-13-2, Test 13b	Connector locking device depressed.	Insertion force 30 N max, Withdrawal force 30 N max.
AP 2	N/A		
AP 3	RAPID CHANGE OF TEMPERATURE PER IEC 60068-2-14	-40°C to 70°C Mated connectors 25 cycles t = 30 min recovery time 2 h	
AP 4	INSULATION RESISTANCE IEC 60512-3-1, Test 3a, Method a.	100V d.c. Method A Mated Connectors	PER P4
AP 5	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	Shield contact between free and fixed connector	20 mΩ maximum change from initial
AP 6	VOLTAGE PROOF IEC 60512-4-1, Test 4a, Method a.	PER P5	1,500 V d.c or a.c peak
AP 7	VISUAL EXAMINATION	PER P1	PER P1
AP 8	CYCLIC DAMP HEAT PER IEC 60068-2-38	21 cycles low temperature 25°C high temperature 65°C cold subcycle -10°C humidity 93 %  Half of the samples in mated state Half of the samples in unmated state	
AP 9	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	Input to output resistance for shield	100 mΩ maximum

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# PRODUCT SPECIFICATION

Test group AP(continued).

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
AP 10	INSERTION AND WITHDRAWAL FORCES PER IEC 60512-13-2, Test 13b	PER AP1	PER AP1
AP 11		N/A	
AP 12	VISUAL EXAMINATION	PER P1	PER P1
AP 13	SOLDERABILITY	Solder Bath 260+0/-5°C Immersion Time 2,0 +/- 0.5s	The Dipped surface shall be covered with a smooth and bright solder coating. Some imperfections are acceptable but NOT concentrated in the same area.
AP 14	RESISTANCE TO SOLDERING HEAT	For recommended Reflow Profile (See Section 6.0)	Appearance: No Damage.
AP 15	VOLTAGE PROOF IEC 60512-4-1, Test 4a, Method a.	PER P5	1,500 V d.c or a.c peak

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# PRODUCT SPECIFICATION

Test group BP

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
BP 1		N/A	
BP 2	MECHANICAL OPERATIONS PER IEC 60512-9-1, Test 9a	Mate connectors 1,250 cycles, at a maximum rate of 10mm/s maximum. Rest 1s (when mated and when unmated) Locking device inoperative.	
BP 3	FLOWING MIXED GAS CORROSION PER IEC 60512-11-7, Test 11g	Method 1 4 days Half of the samples in mated state Half of the samples in unmated state	
BP 4	CONTACT REISTANCE IEC 60512-2-1, Test 2a	Input to output resistance of Shield	100 mΩ maximum
BP 5	MECHANICAL OPERATIONS PER IEC 60512-9-1, Test 9a	Mate connectors 1,250 cycles, at a maximum rate of 10mm/s maximum. Rest 5s (when unmated) locking device inoperative.	
BP 6	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	Input to output resistance of Shield	100 mΩ maximum
BP 7	INSULATION RESISTANCE IEC 60512-3-1, Test 3a, Method a.	100V d.c. Method A Mated Connectors	PER P4
BP 8	VOLTAGE PROOF IEC 60512-4-1, Test 4a, Method a.	PER P5	1,500 V d.c or a.c peak
BP 9	VISUAL EXAMINATION	PER P1	PER P1

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# PRODUCT SPECIFICATION

Test group CP

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
CP 1	VIBRATION  PER IEC 60512-6-4, Test 6d (See Section 7.0)	<i>f</i> = 10 Hz to 500 Hz, Amplitude: 0.35 mm Accel 50m/s <sup>2</sup> 10 sweeps / axis measurement points (per section 7.0)  (For arrangement, See IEC 60603-7, 7.3)	10µs maximum
CP 2	CONTACT RESISTANCE  IEC 60512-2-1, Test 2a	Input to output resistance of shield.  No disturbance of the free connector to fixed connector electrical connections, between vibration test and input to output resistance measurement.	100 mΩ maximum.
CP 3	INSULATION RESISTANCE  IEC 60512-3-1, Test 3a, Method a.	100V d.c. Method A mated connectors	PER P4
CP 4	VISUAL EXAMINATION	PER P1	PER P1

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# PRODUCT SPECIFICATION

Test group DP

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
DP 1	ELECTRICAL LOAD AND TEMPERATURE PER IEC 60512-9-2, Test 9b	500 h 70° C Recovery period 2 h	1.6A Shield contacts, 5 specimens, no current 5 specimens
DP 2	INSULATION RESISTANCE IEC 60512-3-1, Test 3a, Method a.	100V d.c. Method A mated connectors	PER P4
DP 3	VOLTAGE PROOF IEC 60512-4-1, Test 4a, Method a.	PER P5	1,500 V d.c or a.c peak
DP 4	VISUAL EXAMINATION	PER P1	PER P1
DP 5	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	Input To Output Resistance Of Shield	100 mΩ maximum.
DP 6	GAUGING	SEE ANNEX C OF IEC 60603-7	All samples tested shall pass all gauges and forces.
DP 7	GAUGING CONTINUITY PER IEC 60603-7, Annex A	Shield Contact	10 μs maximum

Test Group EP.

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
EP 1		N/A	
EP 2			
EP 3			
EP 4			
EP 5			
EP 6			
EP 7	INPUT TO OUTPUT RESISTANCE PER IEC 60512-2, Test 2a	Mate Connectors	Mated Connectors Cable termination to Cable Termination All types: 200 mΩ maximum
EP 8	RESISTANCE UNBALANCE PER IEC 60512-2, Test 2a	Cable termination to cable termination.	Unbalance resistance = 50 mΩ maximum.

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# PRODUCT SPECIFICATION

## Test group FP

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
FP 1	SURGE TEST PER IEC 60512, Test no. ITU_T K.20	Mated connectors, Table 2a /2b, Basic test level Tests 2.1.1a, 2.1.1b, 2.1.3, 2.2.1a and 2.3.1A	Test 2.1 & 2.2: Acceptance criteria A per ITU-T K.44, clause 9, Test 2.3: Acceptance criteria B PER ITU-T K.44, CLAUSE 9,
FP 2	INSULATION RESISTANCE IEC 60512-3-1, Test 3a, Method a.	100V ± 15V d.c. Method a Mated connectors	PER P4
FP 3	VISUAL EXAMINATION	PER P1	PER P1

## Test group GP

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
GP 1	HIGH TEMPERATURE (DRY HEAT) PER IEC 60512-11-9, Test 11i	Mate connectors; expose to: 500 hours at 70 ± 2°C Recovery Period 2 h.	
GP 2	CYCLIC DAMP HEAT PER IEC 60068-2-38	PER AP8	PER AP8
GP 3	CONTACT RESISTANCE IEC 60512-2-1, Test 2a	PER P3	20 mΩ maximum change from initial for signal contacts. Input to output resistance 100 mΩ max for screen.
GP 4	TRANSFER IMPEDANCE PER IEC 60512-26-100, test 26e	Mate connectors. Measure at frequency from 1 MHz to 80 MHz	All Types: For for 1 ≤ f ≤ 10: 0.1*f <sup>0.301</sup> Ω for 10 ≤ f ≤ 80: 0.02*f Ω where f is the frequency in MHz.
GP 5	COUPLING ATTENUATION PER IEC 62153-4-12		≥ 45 dB from 30MHz to 100MHz ≥ 85 dB from 100 to 1,000 MHz

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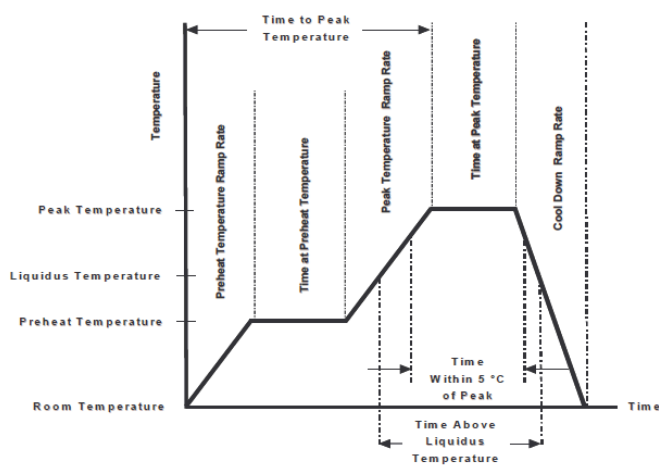
Test group AZ

TEST PHASE	TITLE	SEVERITY	REQUIREMENTS
AZ1	HIGH TEMPERATURE (DRY HEAT)  PER IEC 60068-2-2, Test 9b	Mate connectors; expose to: 96 hours at 85 ± 2°C	Use Molex plug 500602-0819
AZ 2	CONTACT RESISTANCE  IEC 60512-2-1, Test 2a	PER P3	20 mΩ maximum change from initial for signal contacts. Input to output resistance 100 mΩ max for screen.

## 6.0 SOLDERING CONDITIONS. RECOMMENDED

### REFLOW SOLDERING SIMULATION PEAK PROFILE REFLOW AT 260 °C

DESCRIPTION	REQUIREMENT
Solder Type	None
Solder Flux Type	None
Paste Flux Type	None
Average Ramp Rate	3 °C/second maximum
Preheat Temperature	150 °C minimum; 200 °C maximum
Preheat Time	60 to 180 seconds
Ramp to Peak	3 °C/second maximum
Time over Liquidus (217 °C)	60 to 150 seconds
Peak Temperature	260 °C +0/-5 °C
Time within 5 °C of peak	20 to 40 seconds
Ramp – Cool Down	6 °C/second maximum
Time 25 °C to Peak	8 minutes maximum



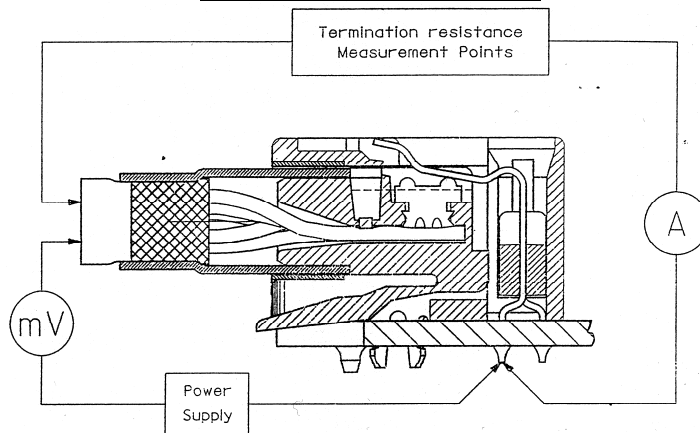
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## 7.0 GAUGES AND FIXTURES

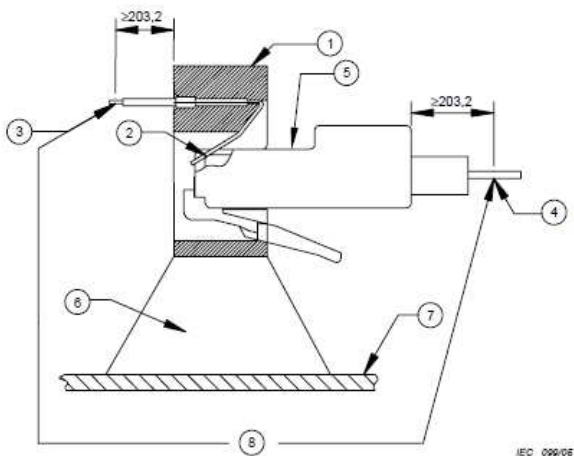
### CONTACT RESISTANCE



System resistance equals millivolt drop (mV) divided by test current (A)  
 (Conductor resistance will be deducted from measurement).

### VIBRATION

Arrangement for vibration test (test phase CP1)



#### Key

- 1 Fixed connector vibration feature.
- 2 Contact point.
- 3 Point A: secure to the non-vibrating member.
- 4 Point C: secure to the non-vibrating member.
- 5 Free connector.
- 6 Fixed connector rigidly fixed to the mounting plate.
- 7 Mounting plate.
- 8 Contact resistance measurement point.

Arrangement for vibration test  
**FROM IEC-60603-7**

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## 8.0 PACKAGING

Parts shall be packaged to protect against damage during handling, transit and storage.  
(Refer to sales drawings)

## 9.0 QUALITY ASSURANCE PROVISIONS

The applicable Molex Inspection plan specifies the sampling acceptable quality level to be used. Dimensional and functional requirements shall be in accordance with applicable product drawings and this specification.

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